

EXPLORER CABINET

ASSEMBLY INSTRUCTIONS

Check all parts in your kit against the following list.

<u>DESCRIPTION</u>	<u>QUANTITY</u>
Cabinet Cover (Blue)	1
Cabinet Bottom (Black)	1
6/32 x 5/8" Machine Screw	4
6/32 Nut	16
#6 Type A Self Tap Screw (Two supplied installed)	4
Rubber Feet	4
Terminal Strip (6 Screw)	1

Optional Accessories

Fan With Blade Guard \$14.95 + \$1.50 P & H

- () (1) Remove the Reset and Interrupt switches from the Explorer P.C. board.
- () (2) Using a sharp knife remove all burrs at the bottom edge of the removed switches.
- (✓) (3) Install the switches in the rectangular holes provided on the cabinet front panel.
- (✓) (4) Install 4 rubber feet on the bottom of the cabinet (one in each corner).
- () (5) Install 6 screw terminal strip using 2 #6 self tap screws.

INSTALLATION OF NETRONICS AP-1 POWER SUPPLY

If you are not installing Netronics Power Supply proceed to Step 7.

- () (6a) Remove the blue cover on the Power Supply. The cover is not used when the Power Supply is installed inside the Explorer cabinet.
- () (6b) Unsolder and remove the line cord (mark connections carefully because the line cord must be reinstalled).
- () (6c) Remove the screw and nut holding the 25 amp rectifier.
- () (6d) Remove the rubber feet from the Power Supply chassis.
- () (6e) Midway between the fan opening and the rear of the cabinet you will find a small hole. Position the Power Supply into the Explorer cabinet so that the mounting hole for the 25 amp rectifier is aligned with this hole.
NOTE: The line cord exit and switches face the rear of the Explorer cabinet
- () (6f) Using the screw and nut removed in Step C secure the Power Supply chassis to the Explorer cabinet. (This screw goes through the Explorer cabinet, the Power Supply chassis and the 25 amp rectifier).

- () (6g) Install the 2 #6 self tap screws removed in Step A securing the Power Supply chassis to the bottom of the Explorer cabinet.
- () (6h) Reinstall the line cord. Note that the chassis bushing is now installed in the Explorer cabinet and the line cord is routed through the line cord opening in the Power Supply cabinet and resoldered to the original connections.
- () (7) Note that the Explorer has provisions for (not supplied) tape recorder jacks, an additional DB25 connector, as well as a large hole for accessory ribbon cables to enter and exit the cabinet.
- () (8) The sketch illustrates a typical connection scheme when using a Netronics terminal and ACC Power Supply. These connections can be made either as shown or by using unused terminals on J-1 (DB25 connector).
- () (9) Depending on how you are configuring the Power Supply and connections to your terminal temporarily position the P.C. board in the cabinet and measure lead lengths required for your particular interconnection scheme. Don't forget the four wires required to reconnect the Reset and Interrupt switches which are now located on the front panel. We suggest soldering these leads to the mother board prior to the final installation of the mother board.
- () (10) The P.C. board is to be fastened to the cabinet using 4 #6/32 x 5/8" machine screws at the same locations used for the Level C expansion chassis. (If Level "C" has been mounted replace the mounting screws with the 5/8" screws supplied). The mounting holes are next to U300, U200, U219 and U111. Use 3 nuts on the bottom side of the P.C. board on all 4 screws. The nuts will act as spacers between the P.C. board and the cabinet. (Do not remove rubber feet from the bottom of the Explorer P.C. board). Use the remaining nuts to fasten the P.C. board to the cabinet bottom.
- () (11) After the board has been firmly secured make the final connections between the P.C. board and the chassis terminals and switches.
- () (12) If you are installing the fan, the fan should be wired after the fuse in your AP-1 Power Supply so that when the fuse is removed the fan will stop running.

